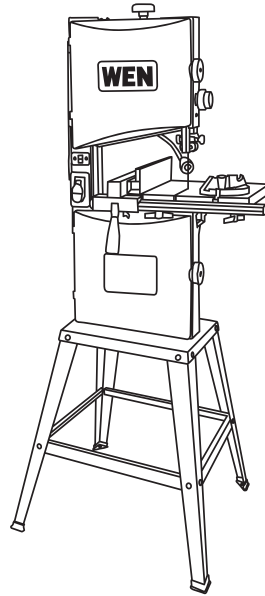




10-Inch Band Saw with Stand



Model # 3962
bit.ly/wenvideo


IMPORTANT:

Your new tool has been engineered and manufactured to WEN's highest standards for dependability, ease of operation, and operator safety. When properly cared for, this product will supply you years of rugged, trouble-free performance. Pay close attention to the rules for safe operation, warnings, and cautions. If you use your tool properly and for intended purpose, you will enjoy years of safe, reliable service.



NEED HELP? CONTACT US!

Have product questions? Need technical support?
Please feel free to contact us at:

 **800-232-1195** (M-F 8AM-5PM CST)

 techsupport@wenproducts.com

 WENPRODUCTS.COM

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TECHNICAL DATA

Model Number:	3962
Motor:	120 V, 60 Hz, 375W, 3.5A
Throat:	9-3/4 inches
Cutting Depth:	6 inches
Speeds:	1520/2620 FPM
Table Angle:	0 to 45 degrees
Working Table:	14-1/8 x 12-1/2 inches
Blade Length:	72 inches
Blade Width:	1/8 to 1/2 inches
Weight:	83.3 lbs.

GENERAL SAFETY RULES

Safety is a combination of common sense, staying alert and knowing how your item works. **SAVE THESE SAFETY INSTRUCTIONS.**



WARNING: To avoid mistakes and serious injury, do not plug in your tool until the following steps have been read and understood.

1. **READ** and become familiar with this entire instruction manual. **LEARN** the tool's applications, limitations, and possible hazards.
2. **AVOID DANGEROUS CONDITIONS.** Do not use power tools in wet or damp areas or expose them to rain. Keep work areas well lit.
3. **DO NOT** use power tools in the presence of flammable liquids or gases.
4. **ALWAYS** keep your work area clean, uncluttered, and well lit. **DO NOT** work on floor surfaces that are slippery with sawdust or wax.
5. **KEEP BYSTANDERS AT A SAFE DISTANCE** from the work area, especially when the tool is operating. **NEVER** allow children or pets near the tool.
6. **DO NOT FORCE THE TOOL** to do a job for which it was not designed.
7. **DRESS FOR SAFETY.** Do not wear loose clothing, gloves, neckties, or jewelry (rings, watches, etc.) when operating the tool. Inappropriate clothing and items can get caught in moving parts and draw you in. **ALWAYS** wear non-slip footwear and tie back long hair.
8. **WEAR A FACE MASK OR DUST MASK** to fight the dust produced by sawing operations.



WARNING: Dust generated from certain materials can be hazardous to your health. Always operate the tool in a well-ventilated area and provide for proper dust removal. Use dust collection systems whenever possible.

9. **ALWAYS** remove the power cord plug from the electrical outlet when making adjustments, changing parts, cleaning, or working on the tool.
10. **KEEP GUARDS IN PLACE AND IN WORKING ORDER.**
11. **AVOID ACCIDENTAL START-UPS.** Make sure the power switch is in the OFF position before plugging in the power cord.
12. **REMOVE ADJUSTMENT TOOLS.** Always make sure all adjustment tools are removed from the saw before turning it on.
13. **NEVER LEAVE A RUNNING TOOL UNATTENDED.** Turn the power switch to OFF. Do not leave the tool until it has come to a complete stop.
14. **NEVER STAND ON A TOOL.** Serious injury could result if the tool tips or is accidentally hit. **DO NOT** store anything above or near the tool.

GENERAL SAFETY RULES

15. **DO NOT OVERREACH.** Keep proper footing and balance at all times. Wear oil-resistant rubber-soled footwear. Keep the floor clear of oil, scrap, and other debris.
16. **MAINTAIN TOOLS PROPERLY.** ALWAYS keep tools clean and in good working order. Follow instructions for lubricating and changing accessories.
17. **CHECK FOR DAMAGED PARTS.** Check for alignment of moving parts, jamming, breakage, improper mounting, or any other conditions that may affect the tool's operation. Any part that is damaged should be properly repaired or replaced before use.
18. **MAKE THE WORKSHOP CHILDPROOF.** Use padlocks and master switches and ALWAYS remove starter keys.
19. **DO NOT** operate the tool if you are under the influence of drugs, alcohol, or medication that may affect your ability to properly use the tool.
20. **USE SAFETY GOGGLES AT ALL TIMES** that comply with ANSI Z87.1. Normal safety glasses only have impact resistant lenses and are not designed for safety. Wear a face or dust mask when working in a dusty environment. Use ear protection such as plugs or muffs during extended periods of operation.

SPECIFIC RULES FOR BAND SAW

1. To avoid injury from unexpected movement, make sure the saw is on a firm, level surface, properly secured to prevent rocking. Make sure there is adequate space for operations. Bolt the saw to a support surface to prevent slipping or sliding during operation.
2. Turn off and unplug the saw before moving it.
3. Use the correct size and style of blade.
4. Make sure the blade teeth point down and toward the table.
5. Blade guide, supports, bearings, and blade tension must be properly adjusted to avoid accidental blade contact and to minimize blade breakage. To maximize blade support, always adjust the upper blade guide and blade guard so that it barely clears the workpiece.
6. Table TILT lock handle should be tight.
7. Use extra caution with very large, very small, or awkwardly-shaped workpieces.
8. Use extra supports to prevent workpieces from sliding off the tabletop.
9. Workpieces should be secured so they don't twist, rock, or slip while being cut.
10. Plan intricate or small work carefully to avoid pinching the blade. Avoid awkward operations and hand positions to prevent accidental contact with the blade.

SPECIFIC RULES FOR BAND SAW

11. Small pieces should be secured with clamps or fixtures. Do not hold small pieces with your hand because your fingers might go under the blade guard.
12. Support round work properly (use a V block or press it against the miter gauge) to prevent it from rolling and the blade from biting.
13. Cut only one workpiece at a time. Make sure the table is clear of everything except the workpiece and its guides before you turn the saw on.
14. Always **WATCH** the saw run before each use. If there is excessive vibration or unusual noise, stop immediately. Turn the saw off. Unplug it immediately. Do not start the saw again until the problem has been located and corrected.
15. To free any jammed material, turn the switch off. Remove the switch key and unplug the saw. Wait for all moving parts to stop before removing the jammed material.
16. Don't leave the work area until all moving parts have stopped. Shut off the power to master switches. Remove the switch key from the band saw and store it in a safe place, away from children. Childproof the workshop!

ELECTRICAL INFORMATION

GROUNDING INSTRUCTIONS

IN THE EVENT OF A MALFUNCTION OR BREAKDOWN, grounding provides the path of least resistance for an electric current and reduces the risk of electric shock. This tool is equipped with an electric cord that has an equipment grounding conductor and a grounding plug. The plug **MUST** be plugged into a matching outlet that is properly installed and grounded in accordance with **ALL** local codes and ordinances.

DO NOT MODIFY THE PLUG PROVIDED. If it will not fit the outlet, have the proper outlet installed by a licensed electrician.

IMPROPER CONNECTION of the equipment grounding conductor can result in electric shock. The conductor with the green insulation (with or without yellow stripes) is the equipment grounding conductor. If repair or replacement of the electric cord or plug is necessary, **DO NOT** connect the equipment grounding conductor to a live terminal.

CHECK with a licensed electrician or service personnel if you do not completely understand the grounding instructions or whether the tool is properly grounded.

USE ONLY THREE-WIRE EXTENSION CORDS that have three-pronged plugs and outlets that accept the tool's plug as shown in Fig. A. Repair or replace a damaged or worn cord immediately.

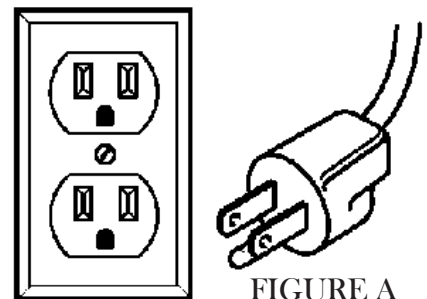


FIGURE A

CAUTION: In all cases, make certain the outlet in question is properly grounded. If you are not sure, have a licensed electrician check the outlet.

ELECTRICAL INFORMATION



WARNING: This tool is for indoor use only. Do not expose to rain or use in damp locations.
Guidelines for using extension cords

Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table below shows the correct size to be used according to cord length and nameplate ampere rating. When in doubt, use a heavier cord. The smaller the gauge number, the heavier the cord.

AMPERAGE	REQUIRED GAUGE FOR EXTENSION CORDS			
	25 ft.	50 ft.	100 ft.	150 ft.
3.5 A	18 gauge	16 gauge	16 gauge	14 gauge

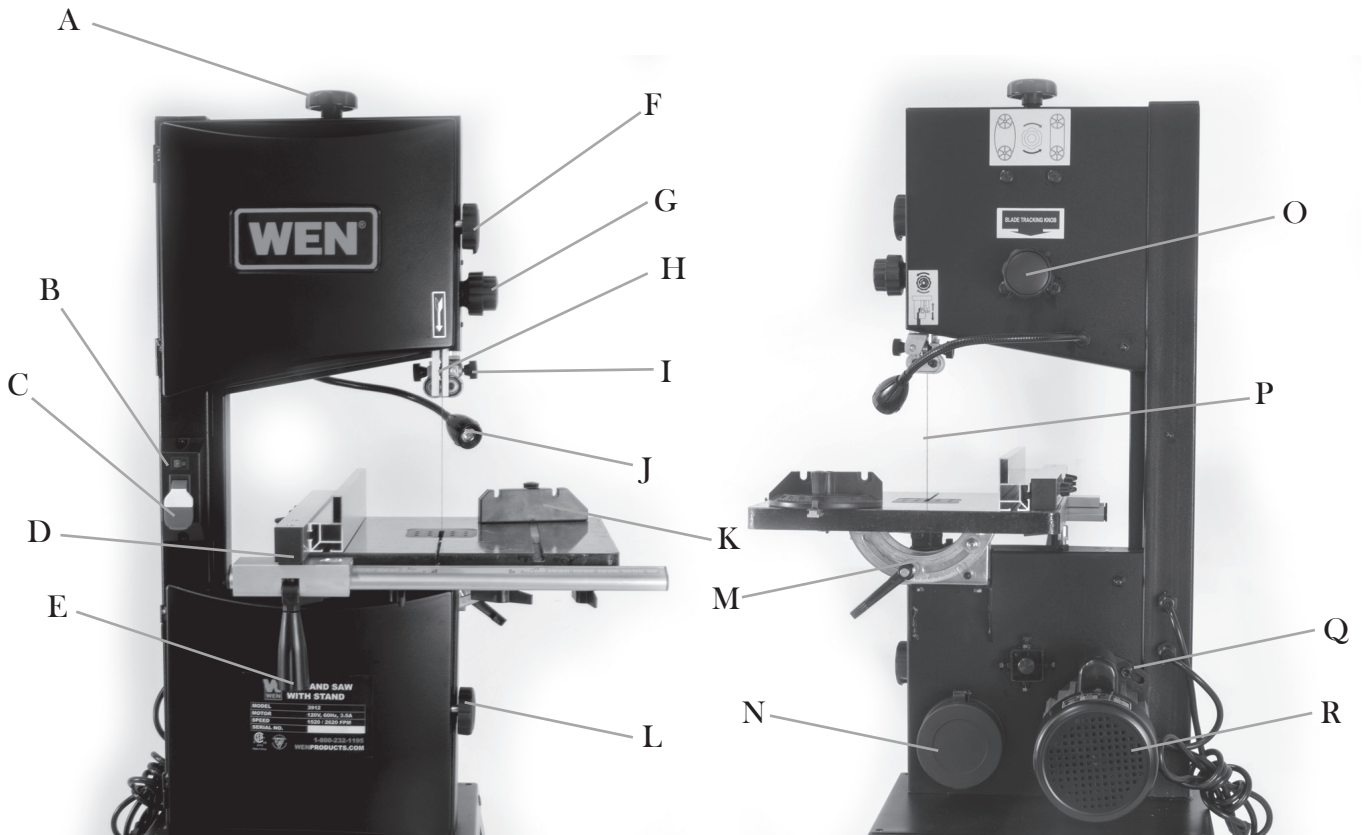
Make sure your extension cord is properly wired and in good condition. Always replace a damaged extension cord or have it repaired by a qualified person before using it.

Protect your extension cords from sharp objects, excessive heat and damp/wet areas.

Use a separate electrical circuit for your tools. This circuit must not be less than a #12 wire and should be protected with a 15 A time-delayed fuse. Before connecting the motor to the power line, make sure the switch is in the OFF position and the electric current is rated the same as the current stamped on the motor nameplate. Running at a lower voltage will damage the motor.

WARNING: This tool must be grounded while in use to protect the operator from electric shock.

KNOW YOUR BAND SAW



- | | | | |
|---|---------------------------------|---|----------------------------------|
| A | Tension Knob | L | Lower Housing Knob |
| B | Light ON/OFF Switch | M | Table Bevel Lock |
| C | Machine ON/OFF Switch | N | Dust Port |
| D | Locking Fence | O | Blade Tracking Adjusting Knob |
| E | Fence Lock | P | Fence Lock |
| F | Upper Housing Knob | Q | Motor Tension Release (Hex Bolt) |
| G | Blade Guard Adjustment Knob | R | Motor |
| H | Blade Guard | | |
| I | Blade Bearings Adjustment Knobs | | |
| J | Work Light | | |
| K | Miter Gauge | | |



WARNING: For your own safety, read the instruction manual before operating the band saw.

1. Wear eye protection.
2. Do not wear gloves, a necktie, jewelry, or loose clothing.
3. Make sure the saw is on a firm, level surface and properly secured.
4. Use only the recommended accessories.
5. Use extra caution with very large, very small, or awkward workpieces.
6. Keep hands away from blade at all times to prevent accidental injury.

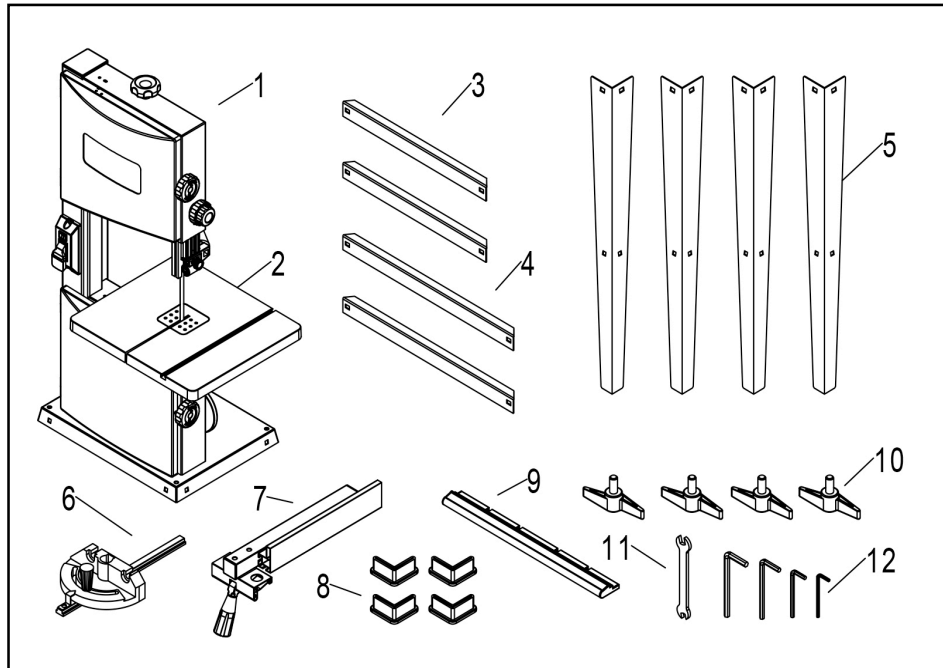
ASSEMBLY

UNPACKING

Carefully unpack the band saw and all its parts, and compare against the list below. Do not discard the carton or any packaging until the band saw is completely assembled.



WARNING: If any part is missing or damaged, do not plug in the band saw until the missing or damaged part is replaced.



- | | | | | |
|---|-----------------|----|------------------|---|
| 1 | Band Saw (1) | 8 | Foot (4) | Hardware Bag (Not Shown):
M8X16 Carriage Bolts (16)
8mm Flat Washers (16)
M8 Hex nut (16)
M6X10 Hex Bolts (4) (with table)
6mm Flat Washers (4) (with table) |
| 2 | Table (1) | 9 | Guide Rail (1) | |
| 3 | Short Brace (2) | 10 | Knob (4) | |
| 4 | Long Brace (2) | 11 | Open Spanner (1) | |
| 5 | Leg (4) | 12 | Hex Wrench (4) | |
| 6 | Miter Gauge (1) | | | |
| 7 | Rip Fence (1) | | | |

Tools Required for Assembly & Adjustments

The tools listed below are not included but are required for either assembly or adjustment.

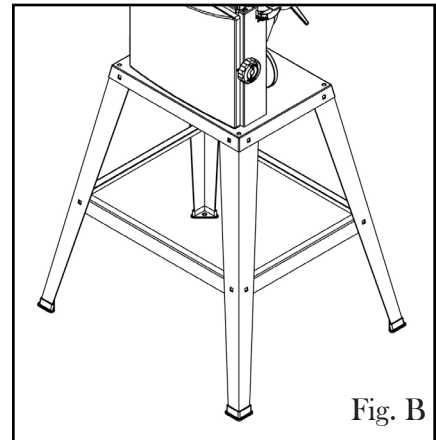
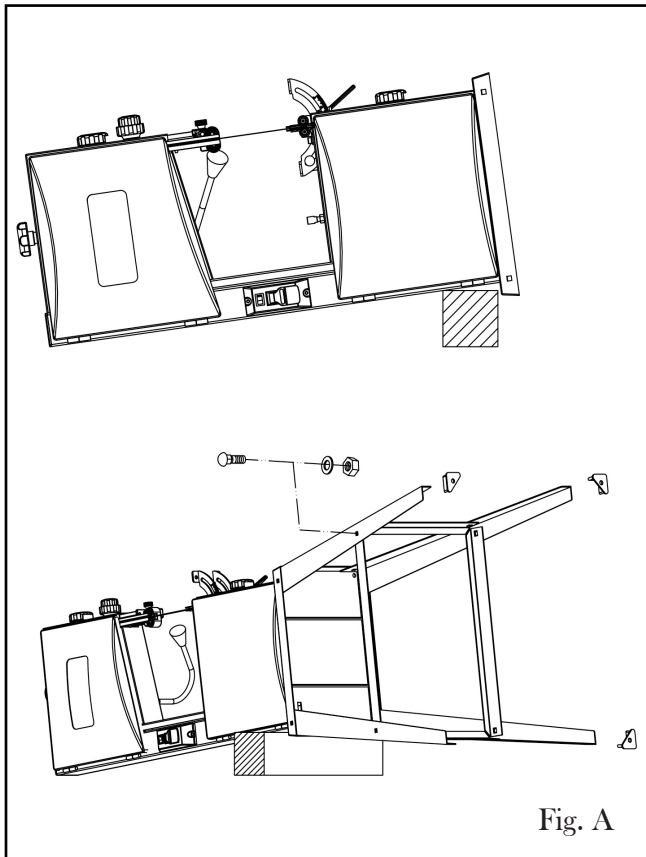
- Two 14mm Open End Wrenches
- One Cross Point Screw Driver
- One Combination Square

ASSEMBLY



WARNING: Unplug the machine from the power source before assembling or making adjustments. Failure to comply may cause serious injury.

TO ASSEMBLE THE STAND (Figure 1)



1. Place the band saw on its back as shown above (Fig. A), either on the floor or preferably on a workbench. Prop the bottom of the drill press up on a wooden block in order to have space to assembly the band saw's stand.
2. Attach legs to saw body using M8 Carriage Bolts, 8mm Flat Washers and M8 Hex nuts.
3. Attach the long and short braces to the legs using M8X16 Carriage Bolts, 8mm Flat Washers nad M8 hex nuts, but do not tighten the nuts at this time.
4. Attach one foot to each leg of the band saw.
5. Place the band saw upright and tighten all nuts (Fig. B). Make sure there is no wobbling or tilting in the stand after fully tightening the nuts.

ASSEMBLY

TABLE INSTALLATION

1. Be certain that the slot on the table is aligned with the position of the saw blade. (Fig. C)

2. Attach the table to the saw body by using M6X10 hex bolts and 6mm washers.

NOTE: It is best practice to attach the table in the 0° position (perpendicular to the blade). If need be, the table can be then bevelled in order to better tighten the harder to reach bolts. A level can be used to achieve maximum accuracy.

RAIL GUIDE AND FENCE INSTALLATION

1. Secure the rail guide to the edge of the table (perpendicular to the saw's path) using the rail guide lock knobs, as shown. (Fig. D)

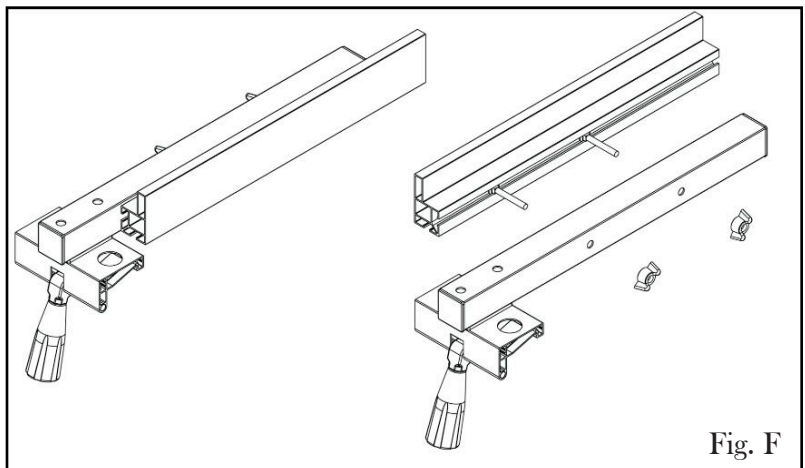
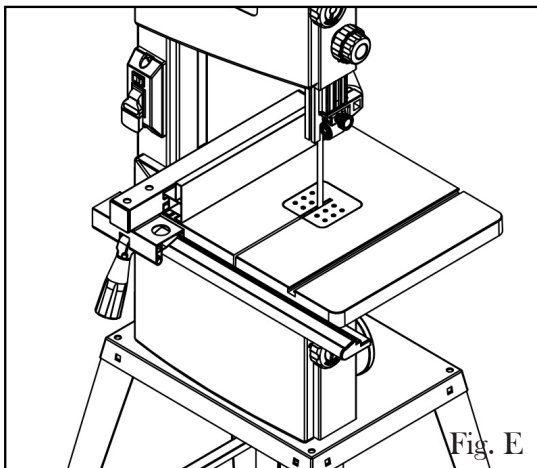
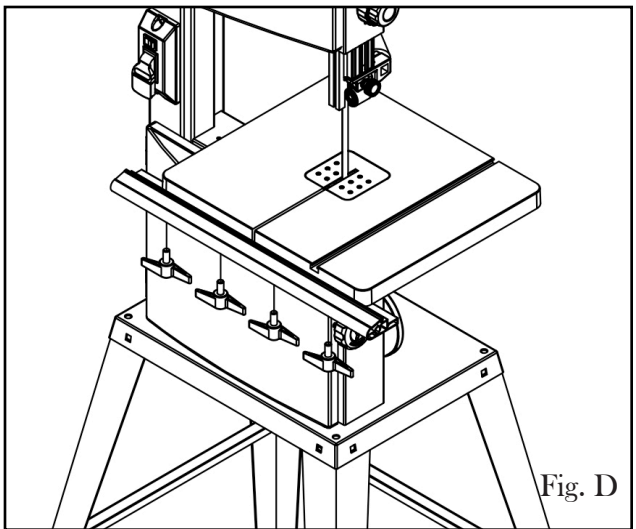
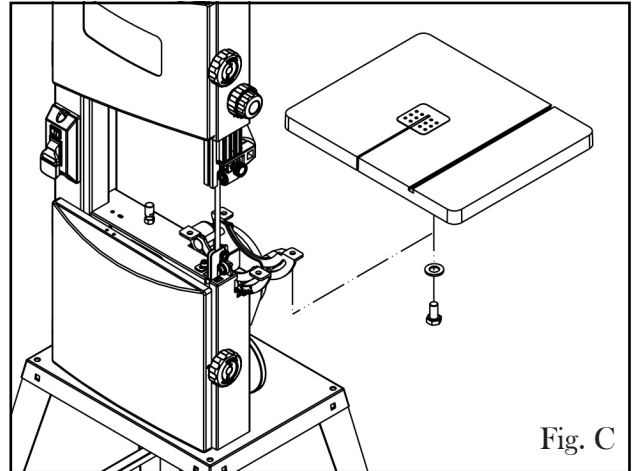
2. Upon the completion of step one, the rip fence should be able to attach to the table and rail guide without any fastenings.

3. Attach the rip fence to the back side of the saw table adjacent to the rail guide, as shown below, by tightening the fastening clamp. (Fig. E)

4. The rip fence can be used on either side of the blade, but the fence will have to be reversed in order to do this.

5. To reverse the rip fence, remove the fence from the rip fence by loosening the four bolts holding it to the rip fence, reversing the fence, and reattaching the bolts. (Fig. F)

6. For a wider and flatter fence for thin materials, remove the fence from the rip fence and reattach it with the flat side facing downwards.



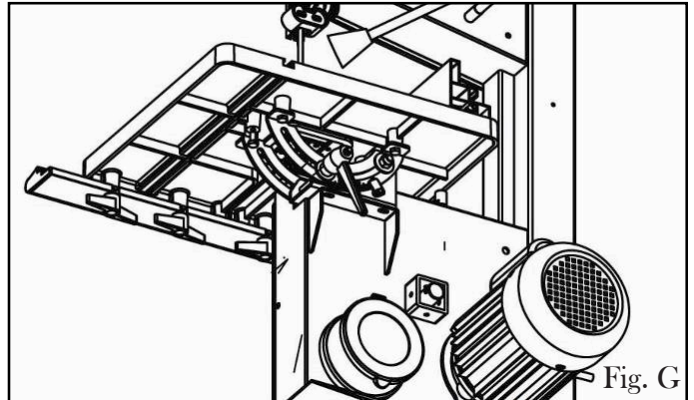
ADJUSTMENTS



WARNING: Always be sure that the tool is switched off and unplugged before making any adjustments.

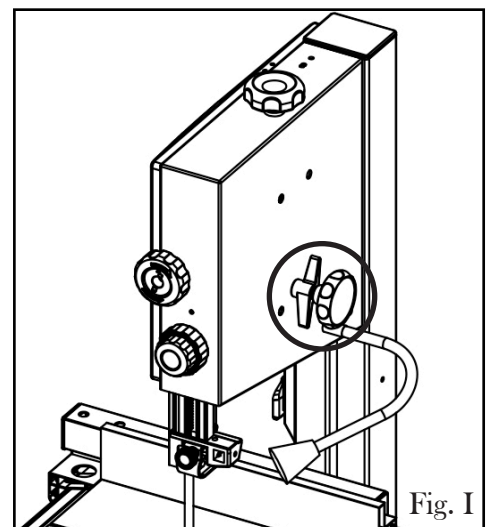
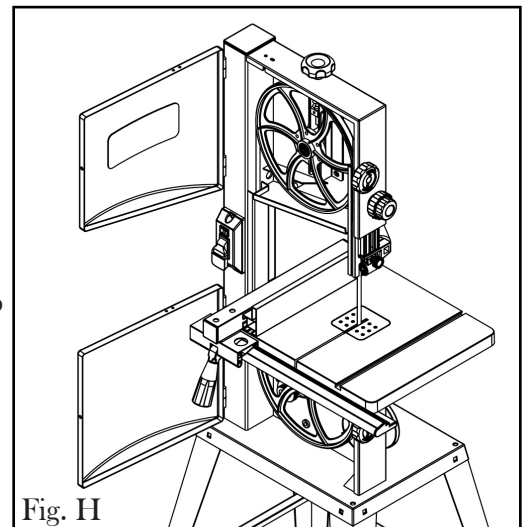
TILTING THE TABLE

1. Find and loosen the lock handle located in back under the saw table (Fig. G).
2. Loosen the handle and adjust the table to the desired angle.
3. Use the angle indicator to confirm the desired angle and tighten the lock handle (NOTE: a table perpendicular (90°) to the blade corresponds to a scale indication of 0°).



ADJUSTING THE SAW BLADE

1. If the blade does not run in the middle of the rubber tire band, the tracking needs to be corrected by adjusting the tilt of the upper band saw wheel.
2. Turn off the bandsaw and unplug it from the power supply. Open both the upper and lower wheel covers once the blade has stopped moving (Fig. H).
3. To loosen the tracking lock knob (located next to the tracking set knob on the backside of the bandsaw - circled in Fig I), grasp and manually rotate the upper wheel, making sure not to touch the blade.
4. Turn tracking set knob in the desired direction until the blade is centered over the rubber tire.
5. Tighten the tracking lock knob and close the covers. (Fig. I)



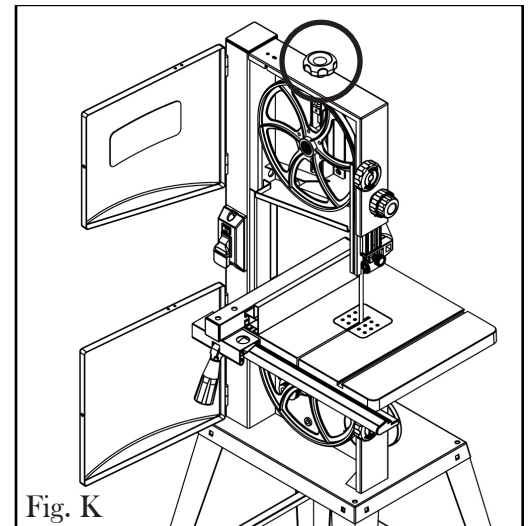
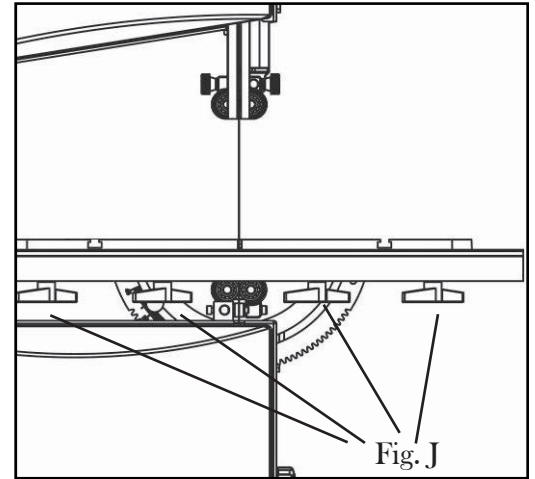
ADJUSTMENTS

CHANGING BLADES



WARNING: Blade teeth are sharp! Use care and protective gloves when handling the saw blade. Failure to comply may cause serious injury.

1. Confirm that machine is disconnected from power source.
 2. Open both upper and lower doors.
 3. Loosen rail guide lock knobs to remove the rail guide (Fig. J).
 4. Remove rail guide.
 5. Release tension on the blade by moving the tension knob (top of case, Fig. K) counterclockwise.
 6. Remove blade from upper and lower wheels and from between the upper and lower blade guides.
 7. Remove the blade through the slot in the table.
 8. Guide the new blade through table slot leading with the smooth edge. Place it around the upper and lower wheels and into the upper and lower blade guides.
- Note: The blade teeth should face the operator, and they should point down towards the table.
9. Position the blade to track in the middle of the rubber tires on the wheels.
 10. Engage tension on the blade by moving the quick tension knob clockwise.
 11. Replace rail guide.
 12. Before operating the saw, adjust blade tracking, blade tension, and upper and lower blade guides.

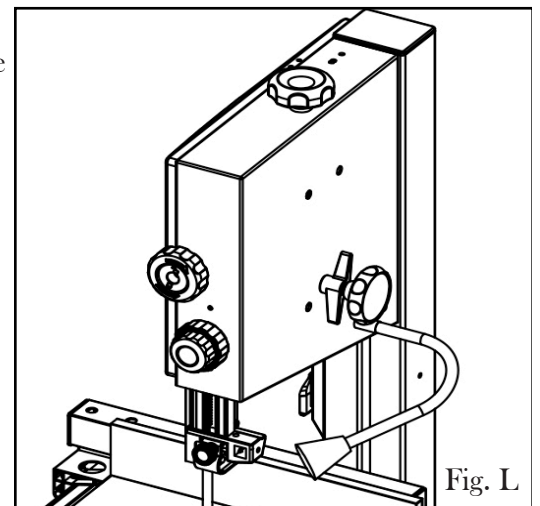


ADJUSTING BLADE TENSION



WARNING: If the tension in the blade is too high, it runs the risk of breaking. If the tension is too low, there is a risk of the blade slipping and stopping during a cut.

1. Fully raise the upper blade guide.
 2. Use the Blade Tension knob, located on the top of the upper case (Fig. L) to adjust the blade tension, keeping in mind the width of the blade.
 3. When correctly adjusted, the blade should not deviate more than one-tenth of one inch when pressed in with a finger.
 4. Lower the upper blade guide.
- Note: Turning the knob clockwise will increase blade tension, while turning it counter-clockwise will decrease blade tension.



ADJUSTMENTS

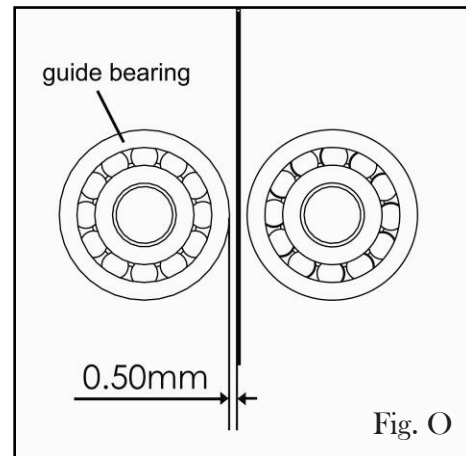
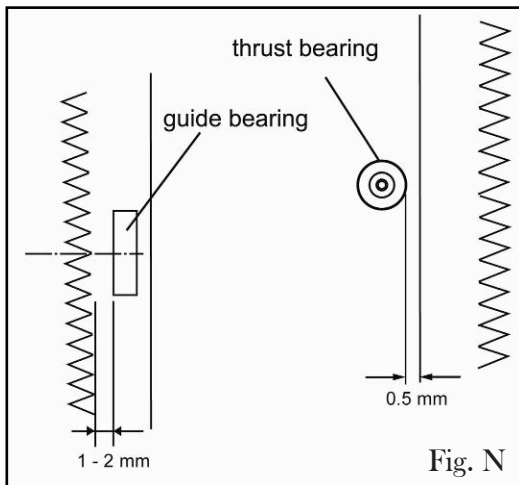
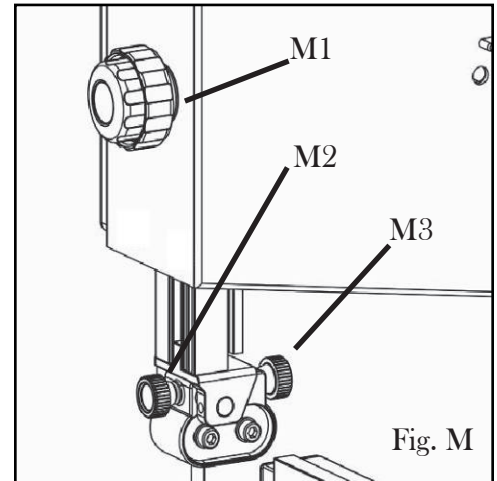
UPPER BLADE GUIDE ADJUSTMENT

The height of the upper blade guard should be adjusted prior to every operation to accommodate the height of the workpiece (the blade guard should be no more than one-fifth of an inch (3mm) from the upper edge of the workpiece).

1. Use the adjustment knob (Fig. M1) to adjust the height of the upper blade guard. Use the outer locking knob to secure the guard in place when it has reached the desired height.

2. Loosen the knobs on the side of the blade guard (Fig. M2 and M3) and adjust both the thrust and guide bearings so that they are positioned approximately 1/10 of one inch (2mm) or less (.5mm for the guide bearing) away from the blade. The inside knob (Fig. M3) adjusts the thrust bearing, holding the back of the blade in place. The outside knob (Fig. M2) adjusts the guide bearings, moving the blade left and right.

3. Once desired adjustments have been achieved (Fig. N, Fig. O), tighten the knobs to secure the bearing guides in place.



LOWER BLADE GUIDE ADJUSTMENT

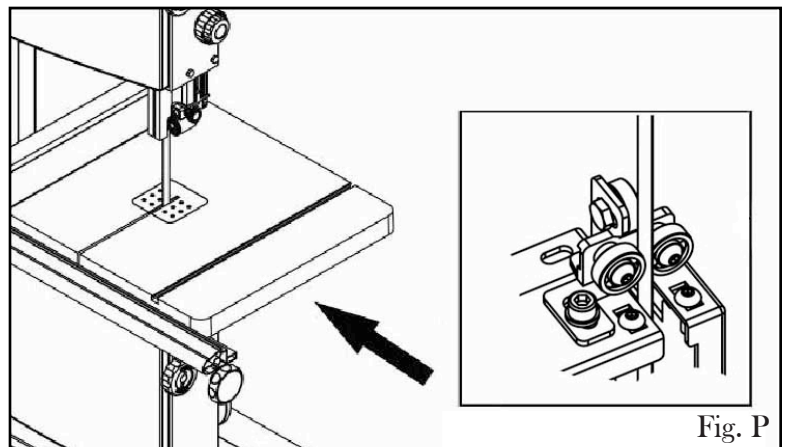


WARNING: The lower blade guide must be adjusted after every blade change and tracking adjustment.

1. Loosen socket bolt (lower left corner of inset) in order to move the entire lower guide to within 1/10 of one inch (1-2mm) from the bottom of the blade. Retighten the socket bolt. (Fig. P)

2. Loosen the upper bolt (shown behind the blade) and move the thrust bearing to within 1/20 of an inch (.5mm) of the back of the blade before retightening.

3. Loosen the bolt on the guide bearings (middle right) and move the guide bearings to within 1/20 of one inch of the blade (.5mm) before retightening.



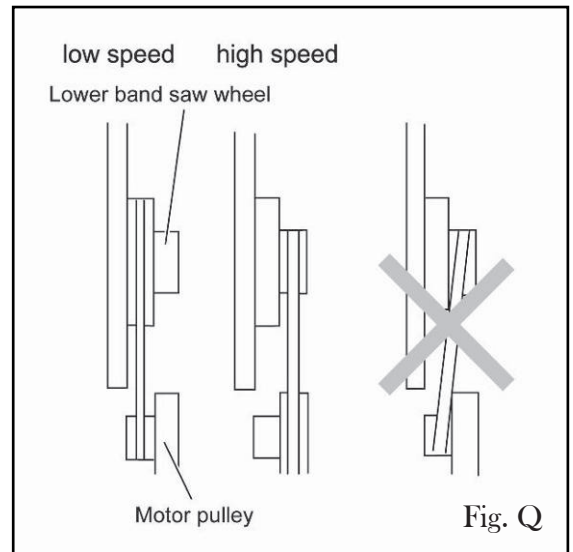
ADJUSTMENTS

ADJUSTING YOUR CUTTING SPEED



WARNING: Disconnect machine from the power source!
Never make adjustments with the machine running! Failure to comply may cause serious injury!

1. Open the lower cover. Slacken the drive belt by unscrewing the hex bolt used to fasten the motor in place on the backside of the lower housing. This will allow the motor to freely move about.
2. Slide the motor towards the middle of the bandsaw. This will loosen the spindles of the lower housing enough to adjust the belt from one speed to another.
3. Place drive belt on the desired combination of wheel and motor pulleys (refer to diagram, Fig. Q), making sure the grooved surface of the belt is on the inside.
4. Pull the motor back into its original position, making sure that the speed belt is properly taut, moderate finger pressure on the belt between the two pulleys causing a 1/2" deflection. Fasten the hex bolt again to hold the motor in place.

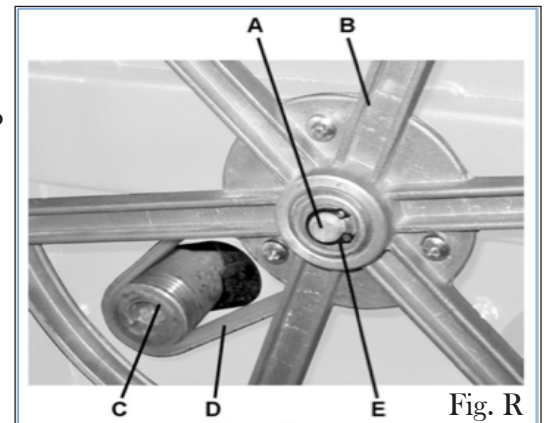


REPLACING THE DRIVE BELT (Figure 13)



WARNING: Disconnect machine from the power source!
Never make adjustments with the machine running! Failure to comply may cause serious injury!

1. Unplug the machine from the power source.
 2. Open the upper and lower doors.
 3. Remove the saw blade as described in Changing Blades section.
 4. Remove tension on the drive belt (D) by loosening the screw (13mm wrench required) on the back of the cabinet that secures the motor. (Fig. R)
 5. Using snap ring pliers, remove the snap ring (E) that secures the lower wheel (B) to the shaft (A).
 6. Slide the lower wheel assembly off the shaft (A) which will dislodge the belt (D) and discard the old belt.
 7. Place the new belt onto the lower wheel pulley.
 8. Reinstall lower wheel assembly by sliding it back onto the shaft (A).
 9. Replace snap ring (E).
 10. Place the new belt (D) partially around the motor pulley (C) to get it started, then turn the wheel (B) by hand until the belt (D) is completely seated on the motor pulley (C).
 11. Push the motor down to add tension to the belt (E). The belt is properly tensioned when moderate finger pressure on the belt between the two pulleys causes a 1/2" deflection.
 12. Tighten the screw on the back of the cabinet that secures the motor.
- Re-install the blade as described in Changing Blades section.



ADJUSTMENTS

ADJUSTING DRIVE BELT TENSION (Figure R)



WARNING: Disconnect machine from the power source! Never make adjustments with the machine running! Failure to comply may cause serious injury!

1. Unplug the machine from the power source.
2. Loosen the hex cap screw on the back of the cabinet that secures the motor.
3. Push or rotate the motor to increase or decrease tension. The belt is properly tensioned when moderate finger-pressure on the belt between the two pulleys causes a 1/2" deflection.
4. Tighten the hex cap screw that secures the motor.

MAINTENANCE



WARNING: For your own safety, turn the switch OFF and remove the plug from the electrical outlet before performing maintenance or lubricating the band saw.

1. Remove the sawdust from the inside of the housing and blow out the sawdust from the motor.
2. Clean off the pitch which accumulates on the table, blade guides, and bearings.
3. Remove pitch and dust from the upper and lower wheels using a stiff brush. Do not use solvents.
4. Apply a thin coat of automotive polish to the table top for a slick surface.
5. Replace the wheel tires when worn.

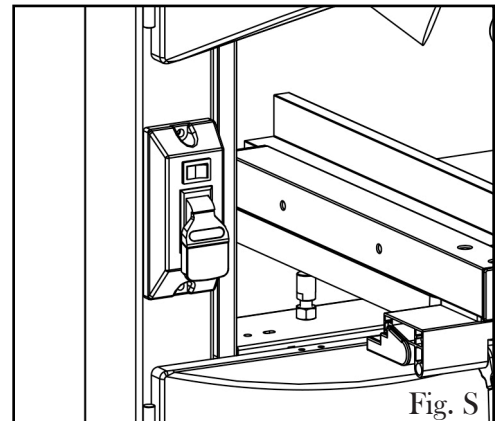


WARNING: Replace the power cord immediately if it is worn, cut, or damaged in any way.

OPERATION

ON/OFF SWITCH (Figure 14)

1. To turn the saw ON, move the switch to the up (ON) position. (Fig. S)
2. To turn the saw OFF, move the switch to the down (OFF) position.
3. To lock the switch in the OFF position:
 - A) Wait until the band saw has come to a complete stop.
 - B) Remove the safety key from the switch housing. Store the safety key in a safe place.
4. To unlock the switch and turn the saw ON, insert the safety key into the switch, and move the switch to the ON position.



LED WORK LIGHT (Figure 14)

The LED work light has an adjustable gooseneck for precision control when aiming the light. The work light switch is independent and may be turned ON or OFF separately from the band saw switch. The LED switch is a smaller switch located directly above the main ON/OFF switch. (Fig. S)

OPERATION

GENERAL CUTTING



WARNING: Operating a band saw involves a certain amount of hazard. Read the instructions and plan your work before cutting a workpiece.

1. Use scrap lumber to check the settings and to get the feel of operating the band saw before attempting regular work.
2. Do not turn the power on before all adjustments have been made. Check to make sure the upper guard is in place. Always keep the upper blade guard close to your work, approximately 1/8" (3.2 mm) above the workpiece.
3. Do not force the workpiece against the blade. Light contact permits easier cutting and prevents unwanted friction and heating of the blade. Sharp saw blades need little pressure for cutting. Steadily move the workpiece against the blade without forcing it.
4. It is recommended that a dust collection bag be connected to the dust port when sawing wood.
5. Use the band saw for straight line operations such as cross-cutting, ripping, miter cutting, beveling, compound cutting, and resawing.
6. To avoid twisting the blade, do not turn sharp corners; instead, saw around corners. A band saw is basically a "curve-cutting" saw. It is not capable of doing intricate inside cutting as can be done with a scroll saw.



WARNING: Do not use this band saw to cut ferrous metals.

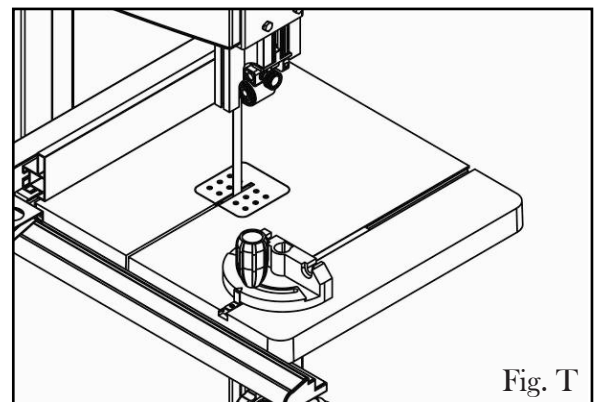
CUTTING CURVES

When cutting curves, carefully turn the work piece so the blade follows without twisting. If the curve is so sharp that you repeatedly back up and cut new kerf, use a narrower blade, or a blade with more set (teeth further apart). When a blade has more set, the work piece turns easier but the cut is rougher.

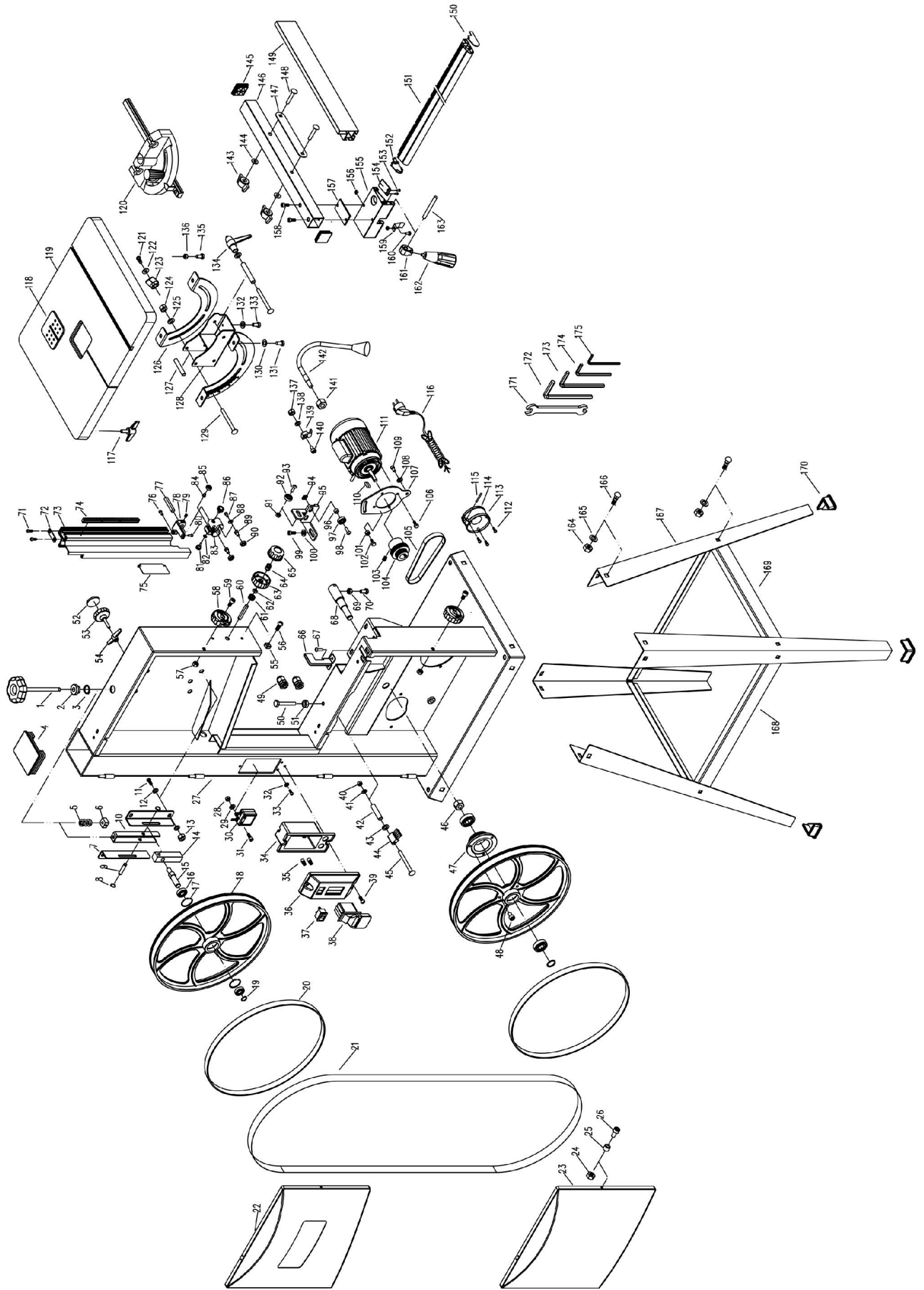
When changing a cut, do not withdraw the work piece from the blade. The blade may get drawn off the wheels. To change a cut, turn the work piece and saw out through the scrap material area. When cutting long curves, make relief cuts as you go along.

USING THE MITER GAUGE

1. Place the miter gauge into the slot on the table. (Fig. T)
2. Loosen the knob on the gauge to set a new miter angle (between 0 and 60 degrees).
3. Tighten the knob firmly before cutting begins.



EXPLODED VIEW & PARTS LIST



EXPLODED VIEW & PARTS LIST

PART NO.	DESCRIPTION	QTY.	PART NO.	DESCRIPTION	QTY.
3962-001	Blade tension knob	1	3962-054	Tracking lock kn	1
3962-002	Bushing	1	3962-055	Guide block	2
3962-003	Retaining ring	1	3962-056	Pan head screw	2
3962-004	Frame cap	1	3962-057	Lock nut	2
3962-005	Spring	1	3962-058	Cover lock knob	2
3962-006	Nut	1	3962-059	Socket head bol	2
3962-007	Retaining ring	2	3962-060	Shaft	1
3962-008	Shaft	1	3962-061	Gear	1
3962-009	Guide plate	2	3962-062	Knob insert	1
3962-010	Pulling plate	1	3962-063	Upper guide adj	1
3962-011	Hex head bolt	4	3962-064	Spring	1
3962-012	Flat washer	8	3962-065	Lock knob	1
3962-013	Hex nut	4	3962-066	Lower guard	1
3962-014	bevel block	1	3962-067	Socket head bol	2
3962-015	Shaft	1	3962-068	Shaft	1
3962-016	Ball bearing	4	3962-069	Hex nut	4
3962-017	Retaining ring	4	3962-070	Hex head bolt	4
3962-018	Upper wheel	1	3962-071	Thread forming	2
3962-019	Retaining ring	2	3962-072	Limiting plate	1
3962-020	Tyre	2	3962-073	Upper blade gua	1
3962-021	Blade	1	3962-074	Rack	1
3962-022	Upper cover	1	3962-075	Sliding cover	1
3962-023	Lower cover	1	3962-076	Socket head bol	1
3962-024	Nut	2	3962-077	Connecting shaf	1
3962-025	Bushing	2	3962-078	Support block	1
3962-026	Socket head bolt	2	3962-079	Set screw	1
3962-027	Frame	1	3962-080	Thread forming	1
3962-028	Nut	1	3962-081	Knob	1
3962-029	Flat washer	1	3962-082	Flat washer	1
3962-030	LED driver	1	3962-083	Bearing cover	1
3962-031	Socket head bolt	1	3962-084	Shaft	1
3962-032	Serrated washer	2	3962-085	Ball bearing	1
3962-033	Pan head screw	2	3962-086	Knob	1
3962-034	Switch box	1	3962-087	Socket head bol	2
3962-035	Connecting terminal	2	3962-088	Flat washer	2
3962-036	Switch cover	1	3962-089	Shaft	2
3962-037	LED switch	1	3962-090	Ball bearing	2
3962-038	Main switch	1	3962-091	Hex nut	1
3962-039	Pan head screw	2	3962-092	Ball bearing	1
3962-040	Nut	1	3962-093	Socket head bol	1
3962-041	Flat washer	1	3962-094	Nut	2
3962-042	Bushing	1	3962-095	Lower guide pla	1
3962-043	Flat washer	1	3962-096	Bushing	2
3962-044	Brush	1	3962-097	Ball bearing	2
3962-045	Carriage blot	1	3962-098	Socket head bol	2
3962-046	Hex nut	1	3962-099	Socket head bol	2
3962-047	Spindle pulley	1	3962-100	Flat washer	2
3962-048	Socket head bolt	3	3962-101	Hex nut	2
3962-049	Cord bushing	2	3962-102	Socket head bol	2
3962-050	Limiting shaft	1	3962-103	Set screw	1
3962-051	Hex nut	1	3962-104	Motor pulley	1
3962-052	Knob cap	1	3962-105	Belt	1
3962-053	Tracking set knob	1	3962-106	Hex head bolt	4

EXPLODED VIEW & PARTS LIST

PART NO.	DESCRIPTION	QTY.		PART NO.	DESCRIPTION	QTY.
3962-107	Motor support plate	1		3962-142	LED light	1
3962-108	Flat washer	2		3962-143	Knob	2
3962-109	Socket head bolt	2		3962-144	Flat washer	2
3962-110	Key	1		3962-145	Fence support c	2
3962-111	Motor	1		3962-146	Fence support	1
3962-112	Thread forming screw	3		3962-147	Guide plate	1
3962-113	Dust port	1		3962-148	Carriage blot	2
3962-114	Dust port cover	1		3962-149	Fence	1
3962-115	Pin	1		3962-150	Guide rail cap	1
3962-116	Power cord	1		3962-151	Guide rail	1
3962-117	Guide rail lock knob	4		3962-152	Guide rail cap	1
3962-118	Table insert	1		3962-153	Thread forming	2
3962-119	Table	1		3962-154	Pointer	1
3962-120	Miter gauge	1		3962-155	Sliding base	1
3962-121	Pan head screw	1		3962-156	Nut	3
3962-122	Flat washer	1		3962-157	Spacer	1
3962-123	Pointer	1		3962-158	Socket head bol	1
3962-124	Lock nut	1		3962-159	Spring plate	1
3962-125	Flat washer	2		3962-160	Pan head screw	1
3962-126	Angle guide plate	2		3962-161	Lock block	1
3962-127	Bushing	2		3962-162	Lock handle	1
3962-128	Table bevelling base	1		3962-163	Shaft	1
3962-129	Carriage blot	2		3962-164	Hex nut	16
3962-130	Flat washer	4		3962-165	Flat washer	16
3962-131	Hex head bolt	4		3962-166	Carriage blot	16
3962-132	Flat washer	4		3962-167	Leg	4
3962-133	Hex head bolt	4		3962-168	Long brace	2
3962-134	Lock handle	1		3962-169	Short brace	2
3962-135	Hex head bolt	1		3962-170	Foot	4
3962-136	Hex nut	1		3962-171	Open spanner	1
3962-137	Nut	1		3962-172	6mm hex wrench	1
3962-138	Flat washer	1		3962-173	5mm hex wrench	1
3962-139	Cord clamper	1		3962-174	4mm hex wrench	1
3962-140	Socket head bolt	1		3962-175	3mm hex wrench	1
3962-141	Hex nut	1				

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